

FIG. 1

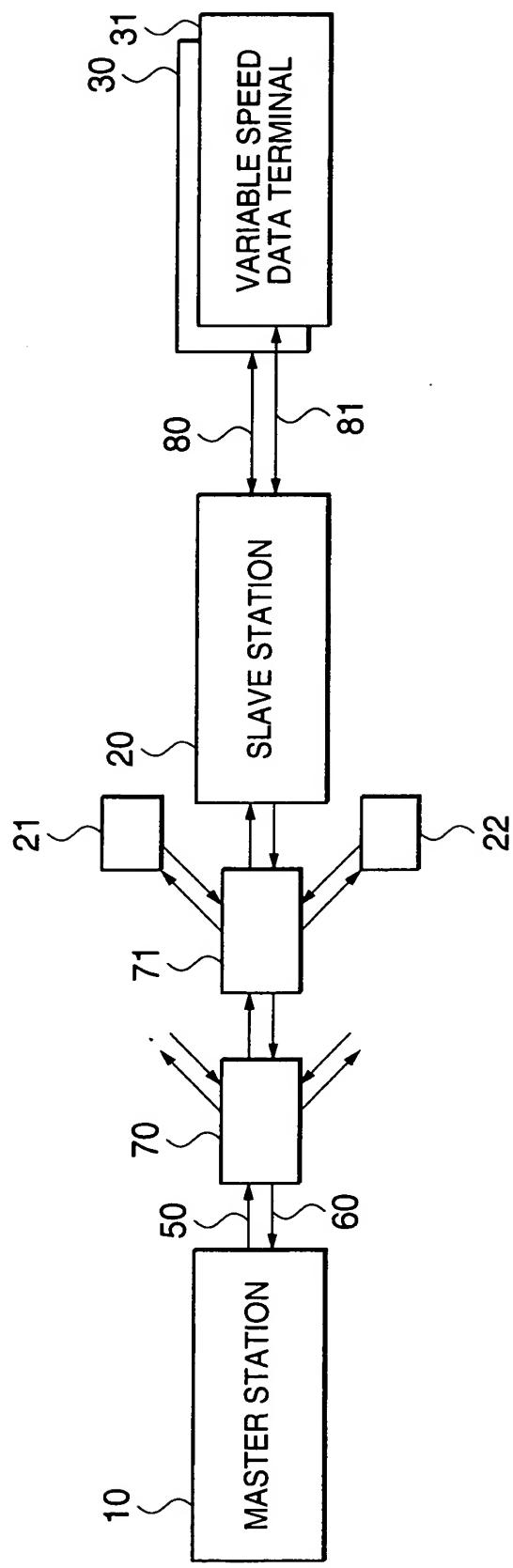
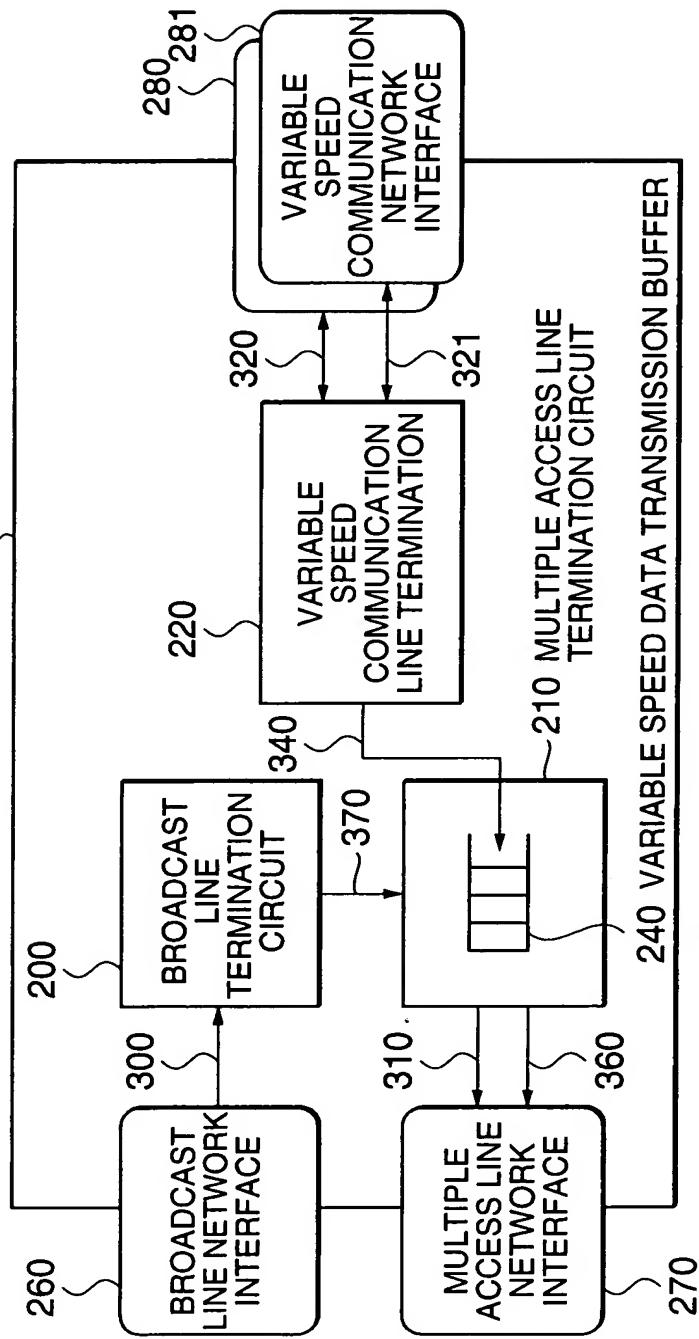


FIG.2 20 SLAVE STATION**FIG.3**

240 VARIABLE SPEED DATA TRANSMISSION BUFFER

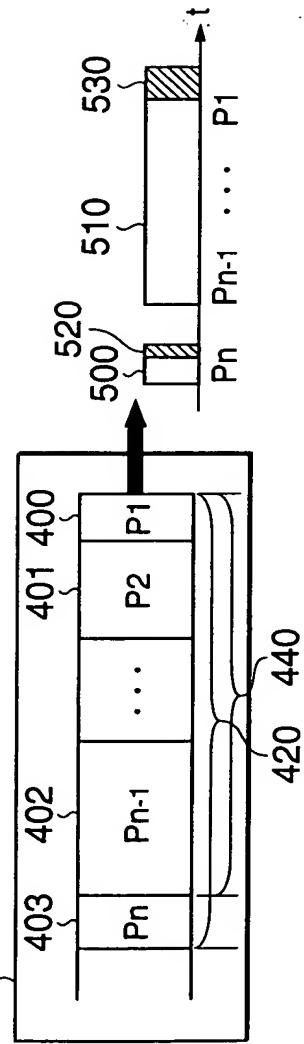


FIG.4

240 VARIABLE SPEED DATA TRANSMISSION BUFFER

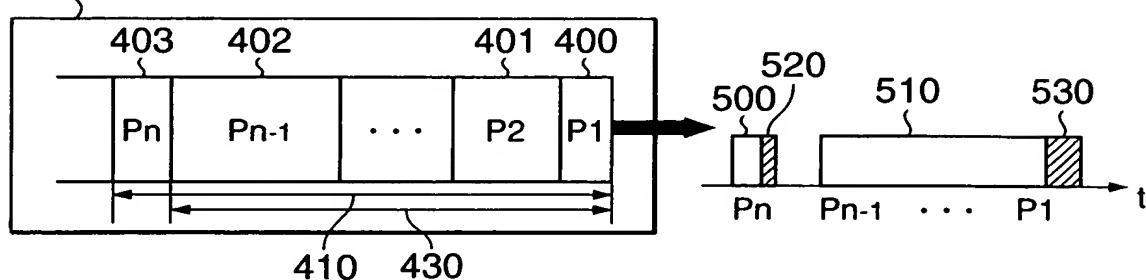
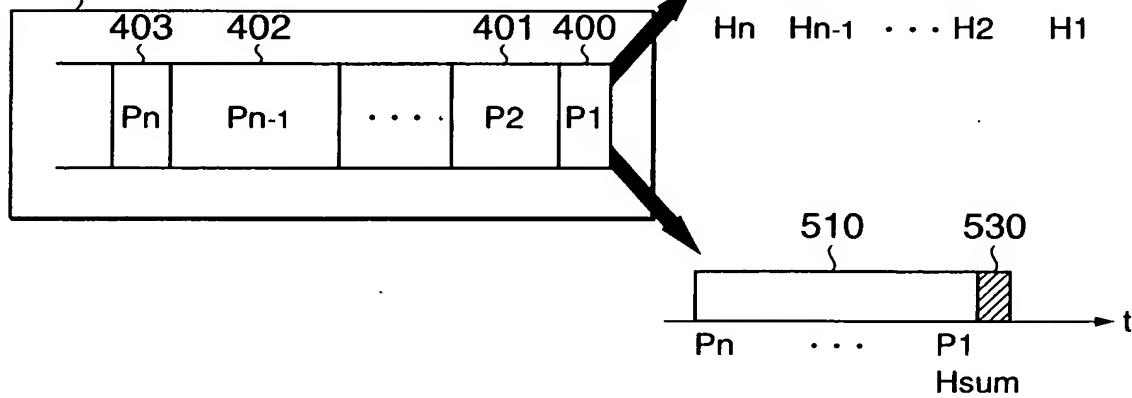
**FIG.5**240 VARIABLE SPEED DATA
TRANSMISSION BUFFER

FIG.6
20 SLAVE STATION

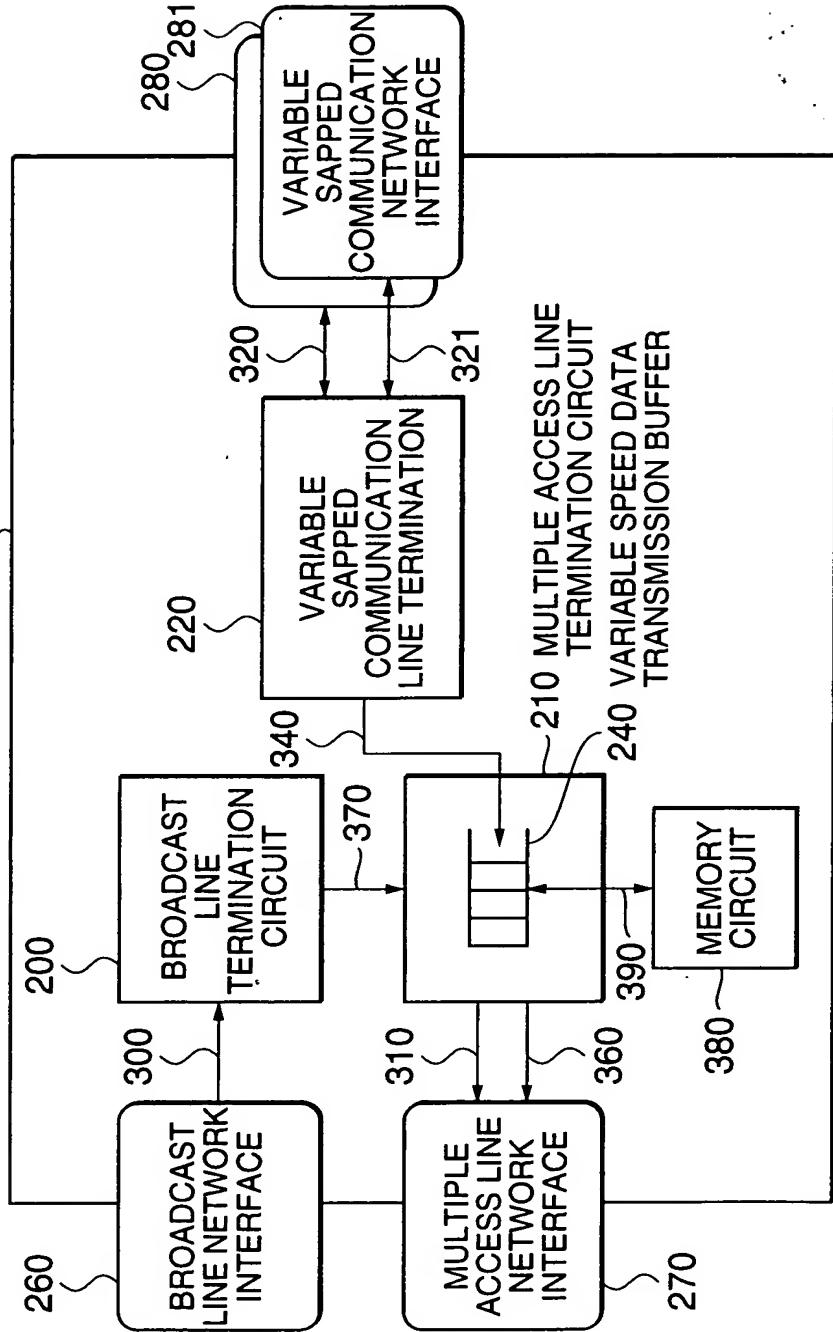


FIG.7

600

NUMBER OF DATA	
DATA SIZE	H
~64	10
65~100	10
101~200	10
:	:
1301~1400	10
1401~1500	10
1501~	10

OVERHEAD Hsum CORRESPONDENCE TABLE
(FOR INDIVIDUAL TRANSMISSION)

FIG.8

NUMBER OF DATA

700

DATA SIZE

	1	2	3	...	9	10
~64	15	15	15	...	15	15
65~100	16	16	16	...	16	16
101~200	17	17	17	...	17	17
:	:	:	:	...	:	:
1301~1400	28	28	28	...	28	28
1401~1500	29	29	29	...	29	29
1501~	30	30	30	...	30	30

OVERHEAD Hsum CORRESPONDENCE TABLE
(FOR CONCANATED TRANSMISSION)

FIG.9

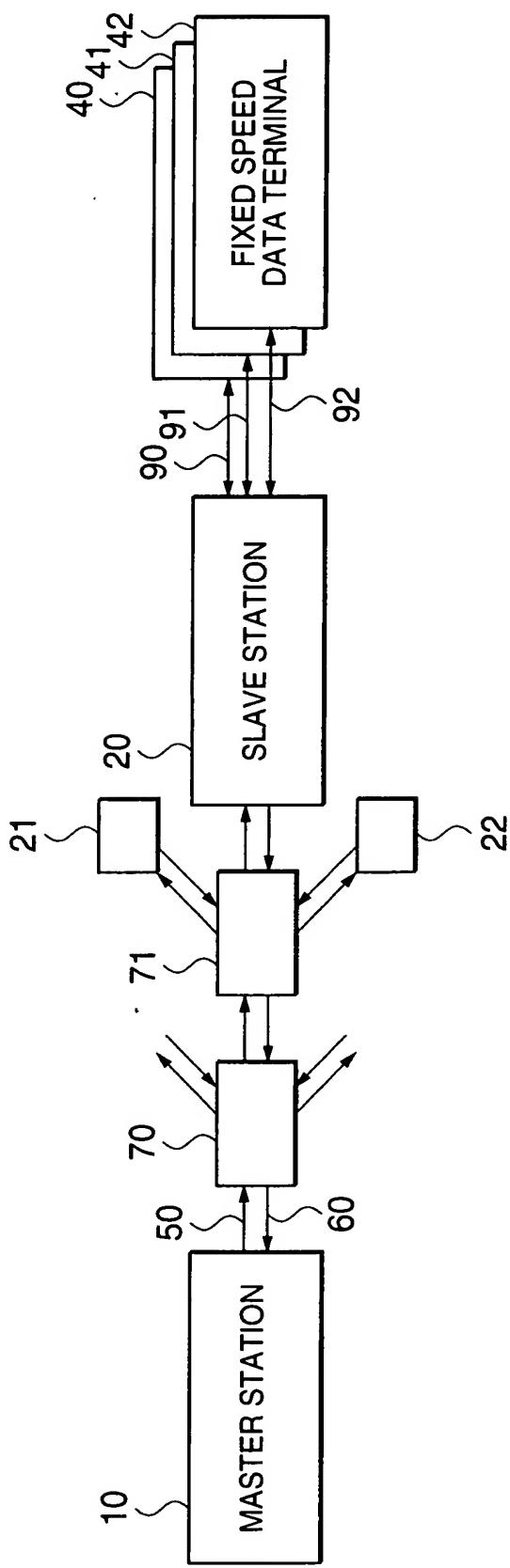


FIG.10

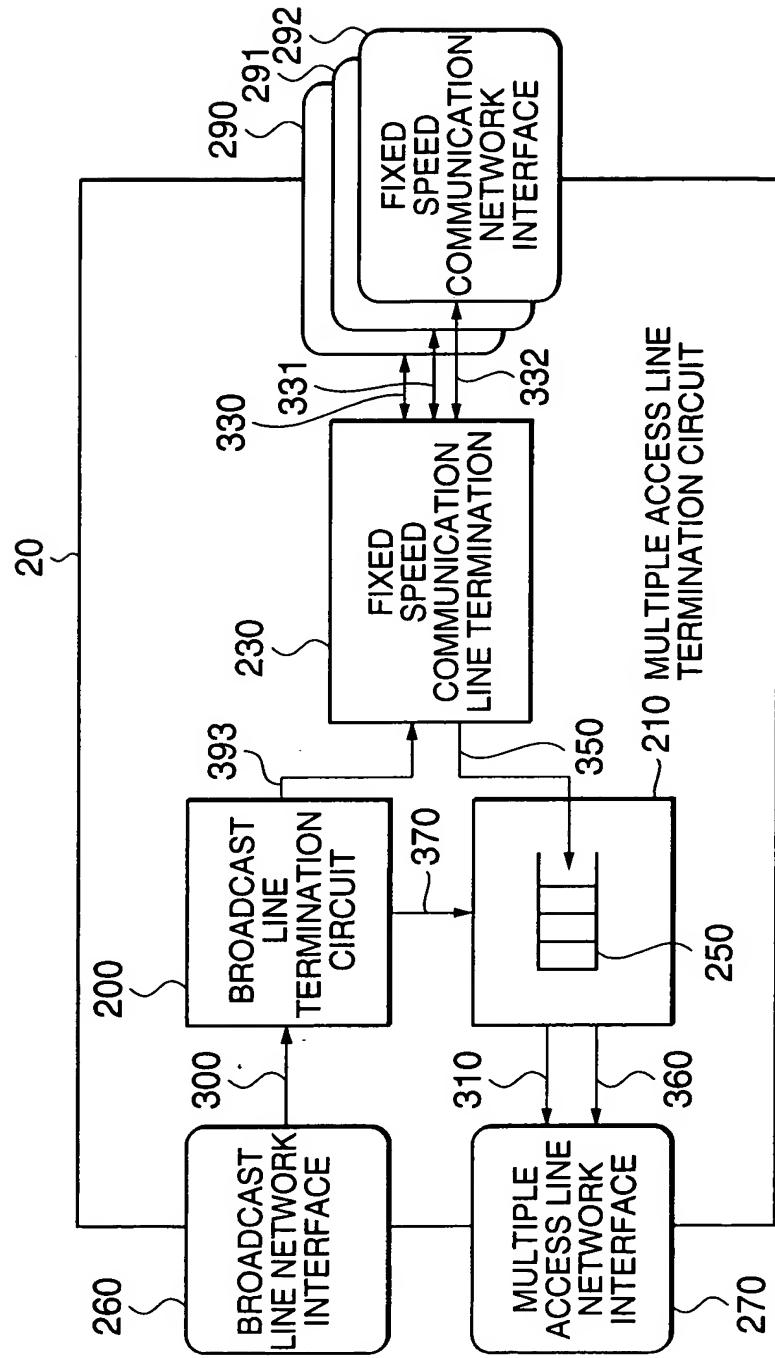


FIG.11

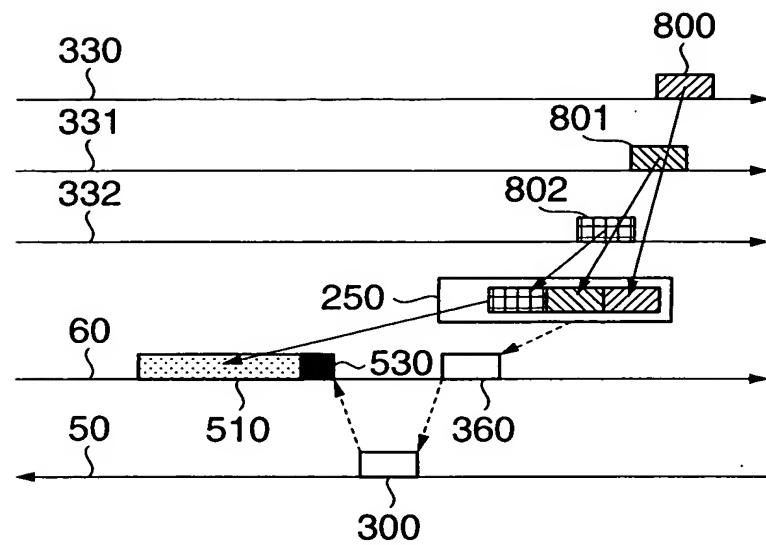


FIG.12

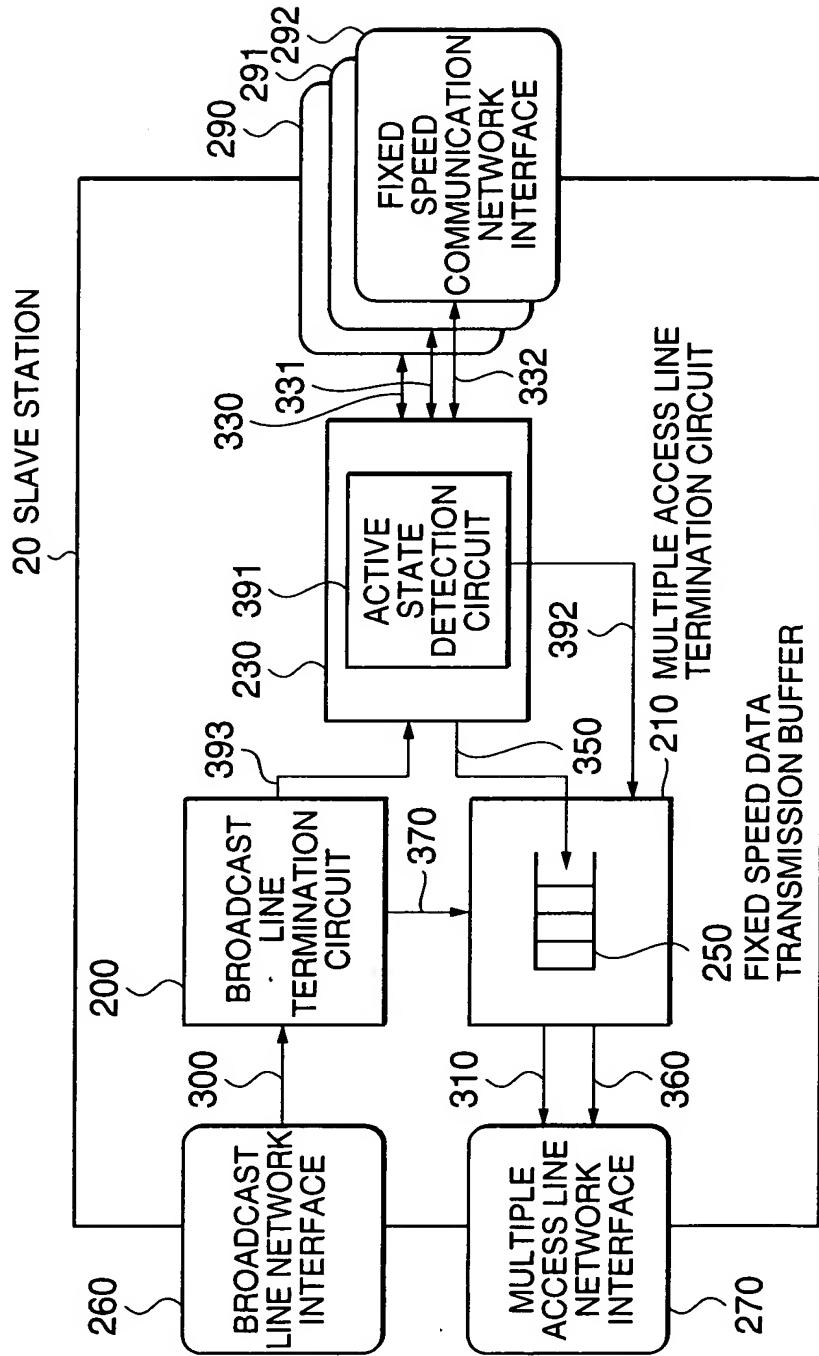


FIG.13

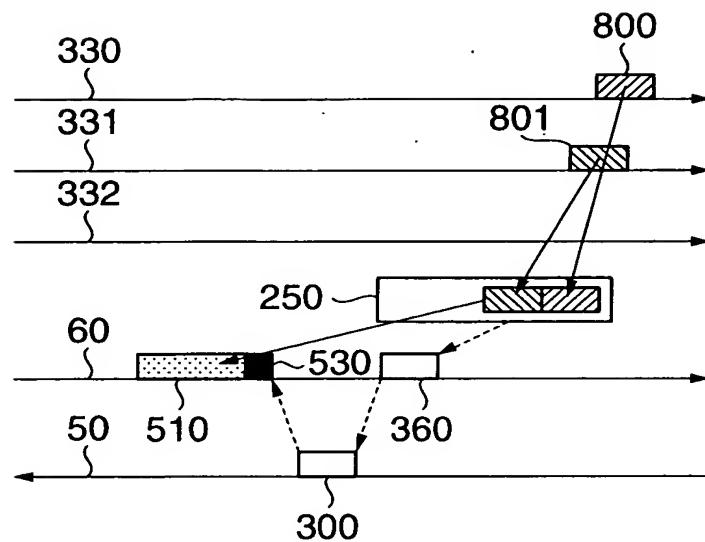


FIG. 14

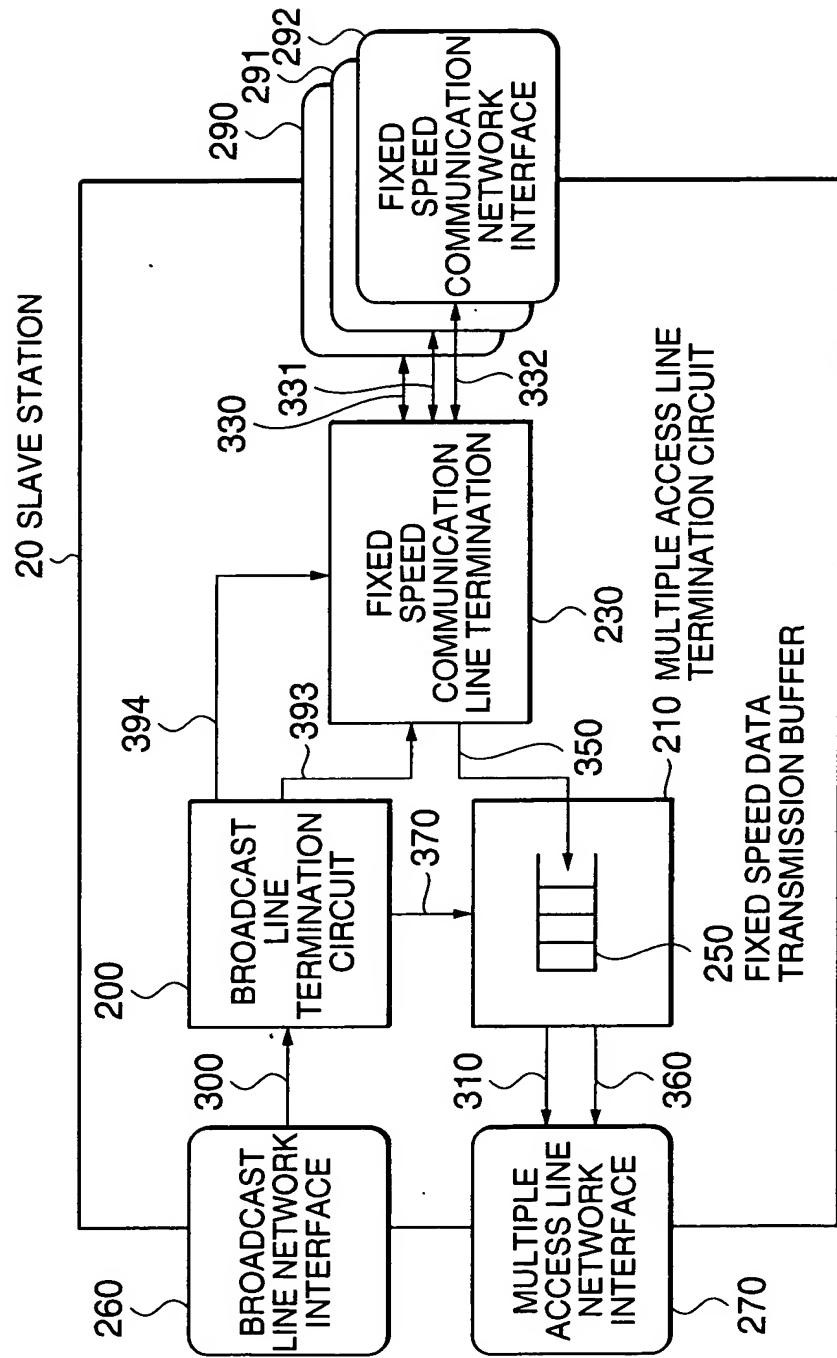


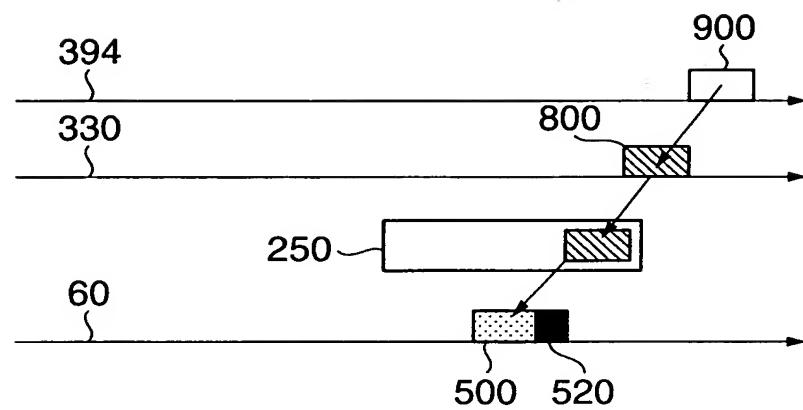
FIG.15

FIG. 16
20 SLAVE STATION

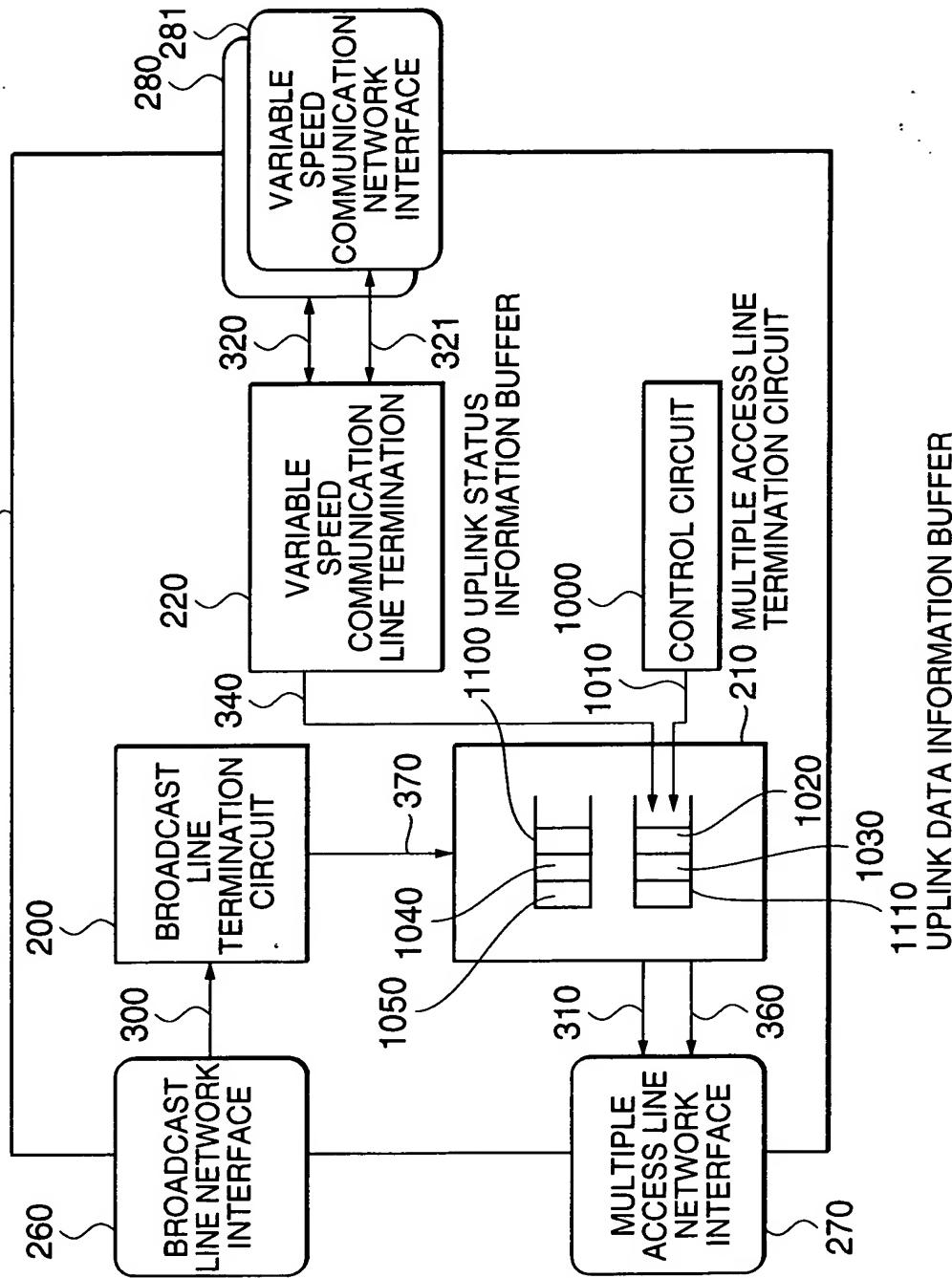


FIG.17

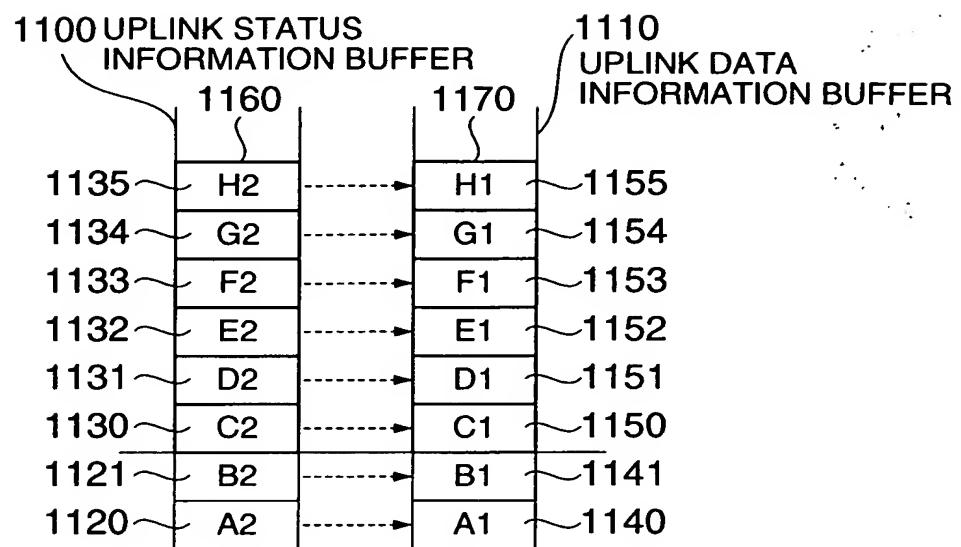


FIG.18

